

DESCRIPTION	high quality fine textured finish based on a dispersion of acrylic copolymer resins filled with quartz aggregates.
PRINCIPAL CHARACTERISTICS	<ul style="list-style-type: none">- designed for exterior use, can be used internal- unsaponifiable- excellent colour retention properties- moisture vapour permeable- very good weather resistance- good resistance against wet cleaning and scrubbing- very good adhesion and adhesion promoting properties- can be used to create a variety of texture patterns- almost odourless- easy to apply- conforms to environmental specifications
COLOUR AND GLOSS	see Sigma Textured Paints Sample Card and Sigma Standard Colour Selection – flat
BASIC DATA AT 20 °C	
Mass density	approx. 1.6g/cm ³
Solids content	approx. 73% by weight depending on colours
Recommended dry film thickness	depending upon required finish
Theoretical spreading rate	approx. 0.4 – 0.7 kg/m ² depending on the nature and condition of the substrate and the application method employed
Touch dry after	approx. 2 hours depending on the thickness applied
Overcoating interval	min. 24 hours max. no limitation
Shelf life (cool,dry place)	12 months
Flashpoint	above 65 °C
Available pack size	22 kg
RECOMMENDED SUBSTRATE CONDITIONS	primed substrates <ul style="list-style-type: none">- dry and clean primed concrete, cement render and plaster- dirt, dust and other contamination must be removed Please turn

RECOMMENDED SUBSTRATE CONDITIONS

previously painted substrates

- free from defective or poorly adhering paint films
- wash intact or remaining paint films with a 3% ammonia solution
- not recommended over glossy or solvent borne paint types.

SYSTEM SPECIFICATION

Recommended primers

- 0852 Sigma Acrylic Primer Sealer
- 0804 Sigmax Primer

Recommended fillers

- 0896 Sigma Concrete Filler

Recommended finish

- 0842 Sigmacryst Flat applied over primer/filler prior to the final application of the texture

METHOD OF APPLICATION

SPRAY EQUIPMENT

Recommended thinner

Volume of thinner

pressure feed container with the outlet valve at the lower side
sweet water
max. 5%

SAFETY PRECAUTIONS



see safety sheet 1570 for information on
LEL and TLV values

ENVIRONMENTAL



complies with environmental specifications
VOC < 50g/l

REFERENCES

explanation to product data sheets on information sheet 1551