

DESCRIPTION	high quality weather resistant finish texture based on acrylic copolymer resins, with fine marble aggregates for superior durability
PRINCIPAL CHARACTERISTICS	<ul style="list-style-type: none">- for interior and exterior use- unsaponifiable- moisture vapour permeable- good colour retention properties- good adhesion properties- can be used to create a variety of texture patterns- requires no additional finish coats- easy to apply- conforms to environmental specifications
COLOUR AND GLOSS	see Sigma Textured brochure and Sigma Standard Colour Selection - flat
BASIC DATA AT 20 °C	
Mass density	approx. 1.8g/cm ³
Solids content	approx. 75% by weight depending on colours
Recommended dry film thickness	depending upon required finish
Theoretical spreading rate	approx. 0.4 – 0.8 kg/m ² depending on the nature and condition of the substrate and the application methods employed
Touch dry after	approx. 4 hours depending on the thickness
Overcoating interval	min. 12 hours max. no limitation
Shelf life (cool, dry place)	12 months
Flashpoint	above 65 °C
Available pack size	25 kg
RECOMMENDED SUBSTRATE CONDITIONS	primed substrates <ul style="list-style-type: none">- dry and clean primed concrete, cement render and plaster- dirt, dust and other contamination must be removed Please turn

RECOMMENDED SUBSTRATE CONDITIONS

previously painted substrates

- free from defective or poorly adhering paint films
- wash intact or remaining paint films with a 3% ammonia solution
- not recommended over glossy or solvent borne paint types.

SYSTEM SPECIFICATION

Recommended primers

- 0852 Sigma Acrylic Primer Sealer
- 0804 Sigmaxfix Primer

Recommended fillers

- 0896 Sigma Concrete Filler

Recommended finish

- 0842 Sigmacrlyl Flat applied over primer/filler prior to the final application of the texture
- may be over-coated with Sigma waterborne finishes if additional protection is required

METHOD OF APPLICATION

SPRAY EQUIPMENT

Recommended thinner

Volume of thinner

hopper gun or worm pump, e.g. Putzmeister P4 or S3
sweet water
max. 5%

BRUSH AND ROLLER

Recommended thinner

Volume of thinner

sweet water
max. 5%

SAFETY PRECAUTIONS



see safety sheet 1570 for information on LEL and TLV values

ENVIRONMENTAL



Complies with Environmental specifications
VOC < 50g/l

REFERENCES

explanation to product data sheets on information sheet 1551