



DESCRIPTION	ready mixed lime free sprayable plaster/ intermediate spatter texture based on copolymer resins for a range of cement based substrates
PRINCIPAL CHARACTERISTICS	<ul style="list-style-type: none">- interior and exterior application as an intermediate spatter coat- quick drying- higher filling thicknesses possible by adding cement- applied by hopper gun- almost odourless- conforms to environmental specifications
COLOUR AND GLOSS	off-white – flat
BASIC DATA AT 20 °C	
Mass density	approx. 1.9g/cm ³
Solids content	approx. 76% ± 2% by weight 56% ± 2% by volume
Recommended dry film	200µm – 1mm
Theoretical spreading rate	approx. 0.5 - 1.0 kg/ m ² @ 1mm approx. 0.4 – 0.8 kg/m ² (when used as a spatter coat) depending on the nature and condition of the substrate and the application method employed
Overcoating interval	min. 12 hours max. no limitation
Shelf life (cool,dry place)	12 months
Flashpoint	above 65 °C
Available pack size	25 kg
RECOMMENDED SUBSTRATE CONDITIONS	new primed substrates <ul style="list-style-type: none">- dry and free from mortar splashes- all surface contamination and dust must be removed- cracks should be raked out before filling

please turn

RECOMMENDED SUBSTRATE CONDITIONS

previously painted (maintenance)

- remove all contamination, loose and flaking paint
- when used for patching work, spot prime all bare areas
- cracks should be raked out and primed before filling.

SYSTEM SPECIFICATION

Recommended primer (skim) “ (texture spatter coat)

- 0805 Sigma Masonry Primer
 - 0852 Sigma Acrylic Primer Sealer*
- *alternate primer 0804.

Recommended finish

- minimum of 2 coats smooth waterborne finish
- from the range of Sigma smooth waterborne finishes

METHOD OF APPLICATION

TOOLS

Recommended thinner

stainless steel filling knife, trowel or Swedish knife
not to be thinned

SPRAY EQUIPMENT

hoppergun or worm pump, e.g. Putzmeister P4 or S3

Volume of thinner

max 5% depending on the required texture

Working procedure for spray application

skim and smooth the surface immediately after spraying with a filling knife and allow to dry. When dry sand smooth to remove imperfections, e.g. skim marks/stripes before applying paint or texture system

Note: when filling at thicknesses higher than 1 mm, use four parts 0810 Sigma Sprayplaster and one volume part cement and one volume part Ebrodur.

CLEANING SOLVENT

sweet water

SAFETY PRECAUTIONS



see safety sheet 1570 for information on LEL and TLV values

ENVIRONMENTAL



complies with environmental specifications
VOC < 50g/l

REFERENCES

explanation to product data sheets on information sheet 1551