



DESCRIPTION	high quality traditional decorative finish based on acrylic copolymer resins with treated fibers, to provide a natural clay old finish.
PRINCIPAL CHARACTERISTICS	<ul style="list-style-type: none"> - for exterior and internal use - traditional finish as old clay houses - good colour retention properties - can be used to create a variety of designs - good weather resistance - good adhesion properties - hides small substrate imperfections - almost odourless - easy to apply - conforms to environmental specifications
COLOUR AND GLOSS	natural clay color - Flat
BASIC DATA AT 20 °C	
Mass density	approx. 1.84 g/cm ³
Solids content	approx. 58±2%
Theoretical spreading rate	approx. 0.7 – 1.3 m ² /kg depending the applied thickness and the nature and condition of the substrate and the application method employed
Touch dry after	approx. 6 hours depending on the thickness
Over coating interval	approx. 48 hours
Shelf life (cool, dry place)	12 months
Flashpoint	above 65 °C
Available pack size	25 kg and 12.5 kg
RECOMMENDED SUBSTRATE CONDITIONS	<p>new substrates</p> <ul style="list-style-type: none"> - dry and clean primed concrete, cement render and plaster - all dirt and other surface contamination must be removed - moisture should not be exceed than 10% <p>previously painted</p> <ul style="list-style-type: none"> - not recommended to apply this paint on top of old paints all the old paint should be removed completely, then apply the paint system

Please turn

SYSTEM SPECIFICATION

Recommended primers - 0852 Sigma Acrylic Primer Sealer

METHOD OF APPLICATION

TOOLS

- manually hand application using a suitable gloves

Recommended thinner
Volume of thinner

sweet water
not recommended

Application

- mix the paint with the treated fibers as 1kg of paint to 6 grams of fibers
- apply one coat of Sigma Al Asalah by hand at a required thickness
- make the required desired design

CLEANING SOLVENT

sweet water

SAFETY PRECAUTIONS



see safety sheet 1570 for information on LEL and TLV values

ENVIRONMENTAL



complies with environmental specifications
VOC < 50g/l

REFERENCES

explanation to product data sheets on information sheet 1551