



DESCRIPTION	high quality structured finish based on a copolymer dispersion filled with ground natural stone
PRINCIPAL CHARACTERISTICS	<ul style="list-style-type: none">- for interior and exterior use- unsaponifiable- good colour retention properties- water vapour permeable- good weather resistance- good adhesion properties- can be used to create a variety of texture patterns- outstanding impact resistance- hides small substrate imperfections- almost odourless- easy to apply
COLOUR AND GLOSS	off-white – flat
BASIC DATA AT 20 °C	
Mass density	approx. 1.86 g/cm ³
Solids content	approx. 83±2% by weight depending on colours
Practical spreading rate	3.3 – 3.5 kg /m ² depending on the nature and condition of the substrate and the application method employed
Touch dry after	approx. 6 hours depending on the thickness
Overcoating interval	min. 24 hours max. no limitation
Shelf life (cool, dry place)	12 months
Flashpoint	above 65 °C
Available pack size	25 kg
RECOMMENDED SUBSTRATE CONDITIONS	new substrates - dry and clean primed concrete, cement render and plaster - all dirt and other surface contamination must be removed

Please turn

RECOMMENDED SUBSTRATE CONDITIONS

previously painted

- remove all contamination, loose and flaking paint from the surface
- spot prime all bare areas
- intact paint layers must be cleaned with a 3% ammonia solution
- cracks should be raked out and primed before filling.
- not recommended over old alkyd types of wall paints

SYSTEM SPECIFICATION

Recommended primers

- 0852 Sigma Acrylic Primer Sealer
- 0804 Sigmaxfix Primer

Recommended fillers

- 0803 Sigma PVA Wallfiller (internal)
- 0896 Sigma Concrete Filler (external)

Recommended finish

- from the range of Sigma waterborne and solvented finishes if required

Notes

- on very smooth concrete apply as a primer 1 coat of 0831 Sigmaputz Extra Fine (diluted 15 - 20%)
- when overcoating with solvented products a minimum of 16 hours drying time should be allowed

METHOD OF APPLICATION

TOOLS

- stainless steel trowel for application
- plastic trowel for structuring

Recommended thinner

Volume of thinner

sweet water
max. 3%

TROWEL APPLICATION

- apply using the stainless steel trowel in one thick coat the grains of the material determine the thickness of the coat. As soon as an area of 2 - 4 m² has been applied, structure the material using the plastic trowel, which has to be roughened before use

CLEANING SOLVENT

sweet water

SAFETY PRECAUTIONS



see safety sheet 1570 for information on LEL and TLV values

ENVIRONMENTAL



complies with environmental specifications
VOC < 50g/l

REFERENCES

explanation to product data sheets on information sheet 1551